

EnviroGrid®

EnviroGrid® Adjustable (EGA) Series is designed to provide more flexibility in section size than regular EnviroGrid®. Section and cell size will change as each section is expanded to the required dimension. Section length can be increased or decreased by adding or subtracting cells at no additional charge.

EGA Series Nomenclature

(XA) Nominal Panel Length in feet (20, 30, and 40)

(P) If Perforated, (T) If Textured

EGAXAYPT – NC (number of cells long)

(Y) Cell Depth in Inches (3, 4, 6, 8)

EGA40

Example EGA404PT - 29

EGA Standard sections are manufactured from 58 strips of HDPE, resulting in a section length of 29 cells and 5 cells wide. Each strip is the appropriate width and 142 inches (3.6m) in length. Weld spacing is 28.0 in \pm .12 in (711 \pm 3mm). Cell density is 9 cells per meter squared. Cell walls are textured and if perforations are required 11% \pm 2% of the cell wall is removed.

MATERIAL PROPERTIES	TEST METHOD	UNIT	TEST VALUE			
Polymer Density	ASTM D 1505	g/cm ³ (lb/ft ³)	0.935-0.965 (58.4-60.2)			
Environmental Stress Crack Resistance	ASTM D 5397	hours	>400			
Environmental Stress Crack Resistance	ASTM D 1693	hours	6000			
Carbon Black Content	ASTM D 1603	% by weight	1.5% minimum			
Nominal Sheet Thickness ¹ before texturing	ASTM D 5199	mm (mil)	1.27 (50) -5%,+10%			
Nominal Sheet Thickness ¹ after texturing	ASTM D 5199	mm (mil)	1.52 (60) -5%,+10%			
Polyethylene strip shall be textured with a multitude of rhomboidal (diamond shape) indentations. The rhomboidal						

Polyethylene strip shall be textured with a multitude of rhomboidal (diamond shape) indentations. The rhomboidal indentations shall have a surface density of 22 to 31 per cm² (140 to 200 per in²).

PHYSICAL PROPERTIES	UNIT	TYPICAL VALUE					
Nominal-Expanded Cell Size (width x length)	mm (in)	508 (20) x 475 (18.7)					
Nominal-Expanded Cell Area	cm ² (in ²)	1206 (187)					
Nominal-Expanded Section (width x length)	m (ft)	2.56 (8.4) x 13.72 (45)					
Nominal-Expanded Section Area (width x length)	m ² (ft ²)	35.14 (378)					
Cell Depth	mm (in)	75 (3)	100 (4)	150 (6)	200 (8)		
Seam Peel Strength	N (lbs)	1065 (240)	1420 (320)	2130 (480)	2840 (640)		
Seam Hang Strength		A 102mm (4in) weld joint supporting a load of 72.5 kg (160 lbs) for 30 days minimum or a 102mm (4in) weld joint supporting a load of 72.5 kg (160 lbs) for 7 days minimum while undergoing temperature change from 23°C (74°F) to 54°C (130°F) on a 1 hour cycle.					

The Nominal Sheet Thickness is an average thickness of the sheet, taken from the mean of 10 readings.

GEO PRODUCTS, LLC

01/19/11